

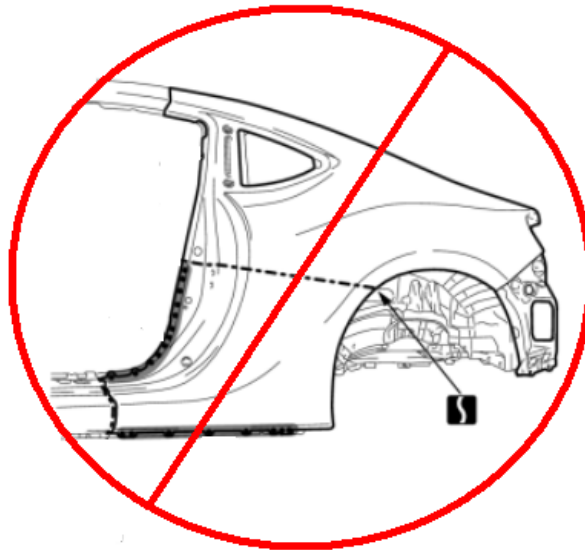
COLLISION REPAIR INFORMATION

FOR THE COLLISION REPAIR PROFESSIONAL

TITLE: QUARTER PANEL SECTIONING
SECTION: EXTERIOR BULLETIN # 183
MODELS: 2013- SCION FR-S
DATE: DECEMBER 2012

Toyota actively promotes quality repairs by providing collision repair professionals bulletins with updates and changes to repair procedures, standards and technology.

The 'Quarter Panel Sectioning' procedure shown below referred to as "Cut-P" "Small Section", **has been determined to be an unacceptable repair procedure** by the conditions provided below.



NOTE: The P-Cut Small Section replacement procedure may lead to one or more of the following unacceptable conditions:

- Excessive panel warping
- Extensive corrosive hot-spots from butt welding
- Excessive use of body filler materials
- Reduced repair quality leading to a detectable repair

**PLEASE ROUTE THIS BULLETIN TO YOUR COLLISION REPAIR CENTER
MANAGER AND COLLISION REPAIR TECHNICIANS**

